

G10253-1 SWITCH RAIL



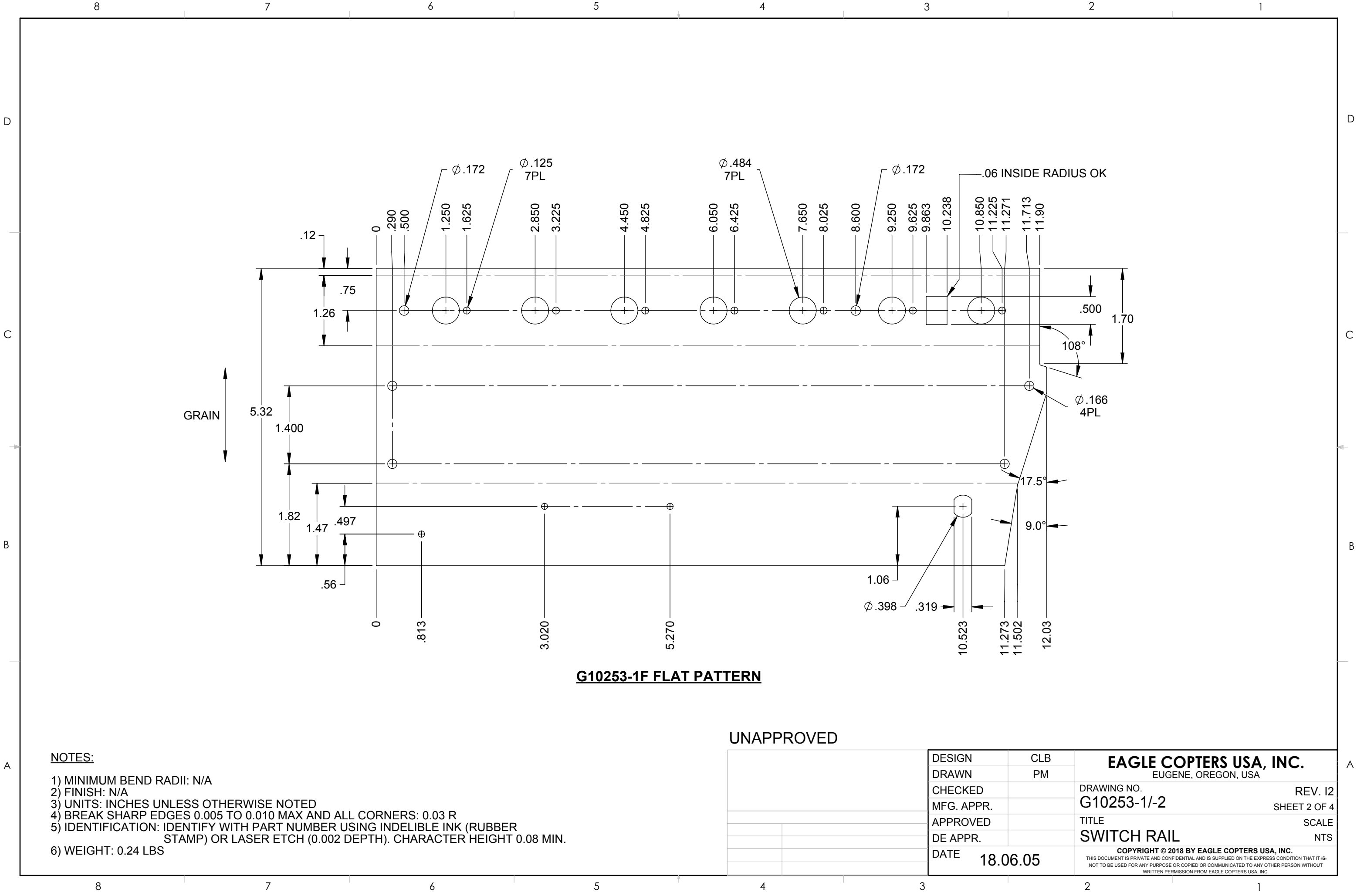
NOTES:

- 1) MINIMUM BEND RADII: .0-.06, 90°
- 2) FINISH: FLAT BLACK POWDER COAT PER GA1-1PS
- 3) UNITS: INCHES UNLESS OTHERWISE NOTED
- 4) BREAK SHARP EDGES 0.005 TO 0.010 MAX AND ALL CORNERS: 0.03 R
- 5) IDENTIFICATION: IDENTIFY WITH PART NUMBER USING INDELIBLE INK (RUBBER STAMP) OR LASER ETCH (0.002 DEPTH). CHARACTER HEIGHT 0.08 MIN.
- 6) WEIGHT: 0.24 LBS
- 7) $\varnothing .213 +.003 -.002$, INSTALL CFSO-632-6 PRESS STANDOFF OR PEM EQUIVALENT
- 8) $\varnothing .111 +.003 -.002$, INSTALL CH440-8 PRESS STUD OR PEM EQUIVALENT ON OPPOSITE SIDE
- 9) $\varnothing .111 +.003 -.002$, INSTALL CH440-14 PRESS STUD OR PEM EQUIVALENT ON OPPOSITE SIDE

UNAPPROVED

TOLERANCES:	
X.X ± 0.050	ANGULAR ± 2°
X.XX ± 0.030	
X.XXX ± 0.010	

I	UPDATE SHEET FORMAT AND NOTES. ADD -2 FLAT PATTERN AND DRAWING FOR CLARITY AND READABILITY. REF MDRF MO55091.12.1	PM	18.06.05
H	FN 2 WAS CH440-6, FN3 WAS CH440-12	CLB	13.01.05
G	.15 WAS .23	CLB	10.05.04
F	REDRAW ON SEPARATE PAGE. REVISED PROFILE AND MOUNTING HOLE LOCATIONS, REVISED NOTES AND TOLERANCES	CLB	07.08.30
REV.	DESCRIPTION	BY	DATE
DESIGN	CLB	EAGLE COPTERS USA, INC. EUGENE, OREGON, USA	
DRAWN	PM		
CHECKED		DRAWING NO.	REV. I2
MFG. APPR.		G10253-1/-2	SHEET 1 OF 4
APPROVED		TITLE	SCALE
DE APPR.		SWITCH RAIL	NTS
DATE	18.06.05	COPYRIGHT © 2018 BY EAGLE COPTERS USA, INC. <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS USA, INC.</small>	

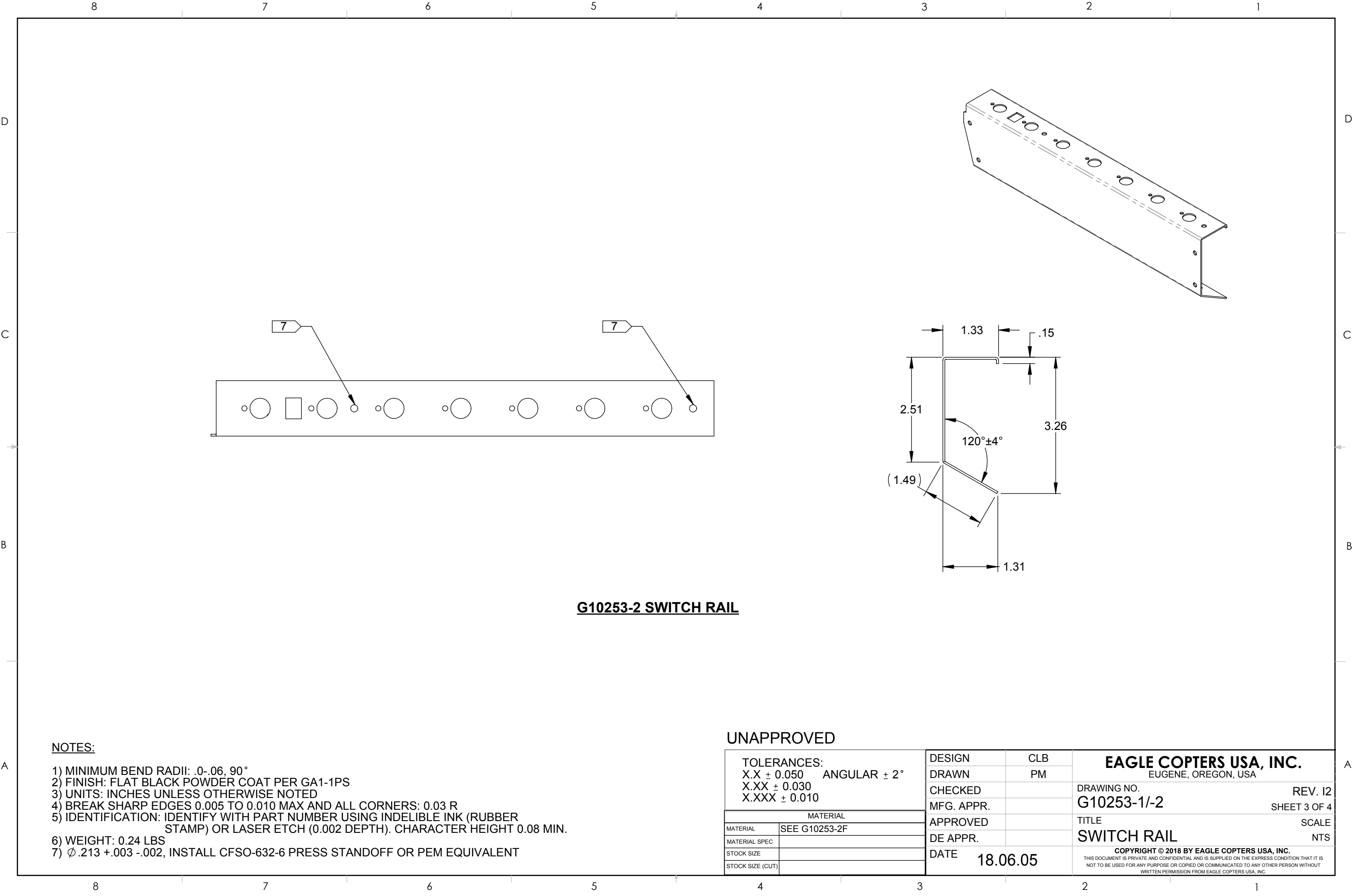


NOTES:

- 1) MINIMUM BEND RADII: N/A
- 2) FINISH: N/A
- 3) UNITS: INCHES UNLESS OTHERWISE NOTED
- 4) BREAK SHARP EDGES 0.005 TO 0.010 MAX AND ALL CORNERS: 0.03 R
- 5) IDENTIFICATION: IDENTIFY WITH PART NUMBER USING INDELIBLE INK (RUBBER STAMP) OR LASER ETCH (0.002 DEPTH). CHARACTER HEIGHT 0.08 MIN.
- 6) WEIGHT: 0.24 LBS

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	DRAWN	PM		
	CHECKED		DRAWING NO.	REV. I2
	MFG. APPR.		G10253-1/-2	SHEET 2 OF 4
	APPROVED		TITLE	SCALE
	DE APPR.		SWITCH RAIL	NTS
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G10253-2 SWITCH RAIL

NOTES:

- 1) MINIMUM BEND RADII: .0-.06, 90°
- 2) FINISH: FLAT BLACK POWDER COAT PER GA1-1PS
- 3) UNITS: INCHES UNLESS OTHERWISE NOTED
- 4) BREAK SHARP EDGES 0.005 TO 0.010 MAX AND ALL CORNERS: 0.03 R
- 5) IDENTIFICATION: IDENTIFY WITH PART NUMBER USING INDELIBLE INK (RUBBER STAMP) OR LASER ETCH (0.002 DEPTH). CHARACTER HEIGHT 0.08 MIN.
- 6) WEIGHT: 0.24 LBS
- 7) $\phi .213 +.003 -.002$, INSTALL CFSO-632-6 PRESS STANDOFF OR PEM EQUIVALENT

UNAPPROVED

TOLERANCES: X.X ± 0.050 ANGULAR ± 2° X.XX ± 0.030 X.XXX ± 0.010		DESIGN	CLB	EAGLE COPTERS USA, INC. EUGENE, OREGON, USA	
		DRAWN	PM		
		CHECKED		DRAWING NO.	REV. I2
		MFG. APPR.		G10253-1/-2	SHEET 3 OF 4
MATERIAL		APPROVED		TITLE	SCALE
MATERIAL	SEE G10253-2F	DE APPR.		SWITCH RAIL	NTS
MATERIAL SPEC		DATE	18.06.05	COPYRIGHT © 2018 BY EAGLE COPTERS USA, INC. <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS USA, INC.</small>	
STOCK SIZE					
STOCK SIZE (CUT)					

